

Technical Datasheet

X PURGE PX319 is superior efficiency purging material which provides fast and effective cleaning plastic processing machines. This helps reduce machine downtime and/or maximize productivity.

Usage: Color Changing, Material Changing, Contaminate Removal and Machine Sealing.

Feature: X PURGE PX319 is superior efficiency with low smoke and odor at recommended temperature. Therefore, this grade is suitable for clean room and hygienic production environment. There is no abrasive ingredient to wear the machine so that this product is very safe for machine and operator.

Application: Injection Molding included Cold & Hot Runner

Specification:

Test item	Test Method	Unit	Specification
Melt Flow Rate(230°C, 10kg)	ASTM D1238	g/10 min	2.0
Density	ASTM D792	g/cm ³	0.93

Working temperature range: 200-290°C

Note: Properties reported here are typical values of the product, not to be considered as specifications.

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