

LL7835A

Metallocene Linear Low Density Polyethylene Resin

Special Characteristics : InnoPlus LL7835A is a metallocene polyethylene with hexene comonomers, without slip and antiblock. This grade is a high performance grade which offer an outstanding mechanical properties and down-gauging. Films extruded from InnoPlus LL7835A have an excellent tensile and dart impact strength properties. It is suitable for both cast mono / multilayer and blown film.

Typical Applications : InnoPlus LL7835A is recommended for producing the heavy duty films, cast stretch films, liners

Typical Properties :

Properties	LL7835A		Unit	Test Method
<u>Physical Properties</u>	<u>Cast film*</u>	<u>Blown film**</u>		
Melt Index (190 °C, 2.16 kg)	3.5	3.5	g/10 min	ASTM D1238
Density	0.920	0.920	g/cm ³	ASTM D792
Melting Point	118	118	°C	ASTM D3418
Vicat Softening Point	105	105	°C	ASTM D1525
<u>Film Properties</u>				
Tensile Strength at Break (MD/TD)	61 / 43	45 / 40	MPa	ASTM D882
Elongation at Break (MD/TD)	610 / 630	850 / 900	%	ASTM D882
Tensile Modulus, 1% Secant (MD/TD)	185 / 200	230 / 250	MPa	ASTM D882
Dart Impact Strength	200	140	g	ASTM D1709
Tear Strength (MD/TD)	210 / 400	300 / 400	g	ASTM D1922
Haze	3.9	19	%	ASTM D1003
Gloss (45°)	81	27	-	ASTM D2457

* Film made on cast film line. Film properties obtained from 25 microns film.

** Film made on blown film line at blow up ratio 2.5. Gloss (45°) obtained from 40 microns film while other film properties obtained from 25 microns film.

Processing Condition :

The recommended temperature setting is in the range of 160 - 180 °C for extruder and 170 - 190 °C for die zone.

FDA Statement :

mLLDPE under the brand InnoPlus complies with U.S. FDA 21 CFR 177.1520 (c) (2.1) and (2.2) regulation for polyethylene used in articles that contact food suitable for articles used for packaging or holding food during cooking.

Disclaimer :

This Applications specified herein is for reference only and not suitable for using in the manufacturing of any products in medical and pharmaceutical sectors.

- Determination of suitability of the product for the use and purpose shall be the customer's responsibility. Customer is obligated to inspect and test the product for such suitability. Customer is responsible for appropriate, safe, legal use processing and handling of the product.
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Note : Properties reported here are typical values of the product, not to be considered as specifications.

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