

# DIAREX H350

## Description :

High Impact Polystyrene Resin

H350 is High impact Polystyrene grade with a balance flow ability and mechanical properties which suitable for Injection applications.

## Typical Properties :

Properties	H350	Unit	Test Method
<b><i>Physical Properties</i></b>			
Melt Flow Rate (200 °C, 5 kg)	3.5	g/10 min	ASTM D1238
Specific gravity	1.04	g/cm <sup>3</sup>	ASTM D792
Vicat Softening Point (1kg)	104	°C	ASTM D1525
	219	°F	
Deflection Temperature (18.56 kg/cm <sup>2</sup> )	78	°C	ASTM D648
	172	°F	
Gloss (60° Gardner)	-	%	ASTM D523
<b><i>Mechanical Properties</i></b>			
Tensile Strength @ Yield	298	kg/cm <sup>2</sup>	ASTM D638
	4,250	lb/in <sup>2</sup>	
Tensile Elongation	55	%	ASTM D638
Flexural Strength	420	kg/cm <sup>2</sup>	ASTM D790
	6,000	lb/in <sup>2</sup>	
Flexural Modulus (x10,000)	1.9	kg/cm <sup>2</sup>	ASTM D790
	27	lb/in <sup>2</sup>	
Izod Impact Strength	11	kg.cm/cm	ASTM D256
	2	ft.lb/in	
Rockwell Hardness	R112	Scale	ASTM D785
Underwriter Laboratory	UL-94HB		
Type	HIPS		
	High Impact		

Data based on injection molding test pieces.

### Disclaimer :

This Applications specified herein is for reference only and not suitable for using in the manufacturing of any products in medical and pharmaceutical sectors.

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**Note :** The above data are intended to serve as a representative guide only for natural specimens and do not necessarily represent guaranteed values.