

Technical Datasheet

X PURGE GX168 is high efficiency purging material which provides fast and effective cleaning plastic processing machines. This compound also contains a foamable ingredient which helps cleaning hard-to-reach negative flow areas of the machines. This helps reduce machine downtime and/or maximize productivity.

Usage: Color Changing, Material Changing, Contaminate Removal and Machine Sealing.

Feature: X PURGE GX168 is general purpose grade. This grade is designed to work well with fast removal and not leaving a residue.

Application: Injection Molding included Cold & Hot Runner and Extrusion Machine.

Specification:

Test item	Test Method	Unit	Specification
Melt Flow Rate (190°C, 5kg)	ASTM D1238	g/10 min	5.0
Density	ASTM D792	g/cm ³	1.13

Working temperature range: 140-240°C

Note: Properties reported here are typical values of the product, not to be considered as specifications.

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